

Date: Thursday, 3/30/2006 11:08:00 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	DEFLECTOR ASSEMBLY
<b>Job Number</b> :	26463		
<b>Estimate Number</b> :	12223		
<b>P.O. Number</b> :	NIA	<b>Part Number</b> :	D3467049
<b>This Issue</b> :	3/30/2006	<b>S.O. No.</b> :	NIA
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3467 REV A
<b>First Issue</b> :	NIA	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	NIA	<b>Drawing Revision</b> :	A
	<b>Type</b> :	<b>Material</b> :	NIA
	SMALL /MED FAB	<b>Due Date</b> :	4/6/2006
<b>Written By</b> :	<i>SEE COMMENT BELOW</i>		<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	<i>SEE ABOVE USER &amp; DATE</i>		
<b>Comment</b> :	Est Rev: A New Issue 06-02-03 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D346715	DEFLECTOR
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3467-15	Deflector	

*Fabricate by hand as per dwg D3467-15*  
*M19704 CM 3045266A) 1.25" x 6.00"*  
*Bol 03-30 ①*

2.0	D346713	BAFFLE
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3467-13	Baffle	

*326110*

*Bol 03-30 ①*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3467

2-Spot Weld as per Dwg D3467 and Dart QSI 004

*Bol 03-30 ①*

4.0	QC5/9	WELD INSPECTION
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**Comment:** WELD INSPECTION

*506.04.31*  
*②*

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** DEFLECTOR ASSEMBLY

**Job Number:** 26463

**Part Number:** D3467049

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

5.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

18 06 03 - 30 ①

6.0

DC

DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Inspection Level 21

18 06/03/31 ①

Job Completion



1 06 03 - 30